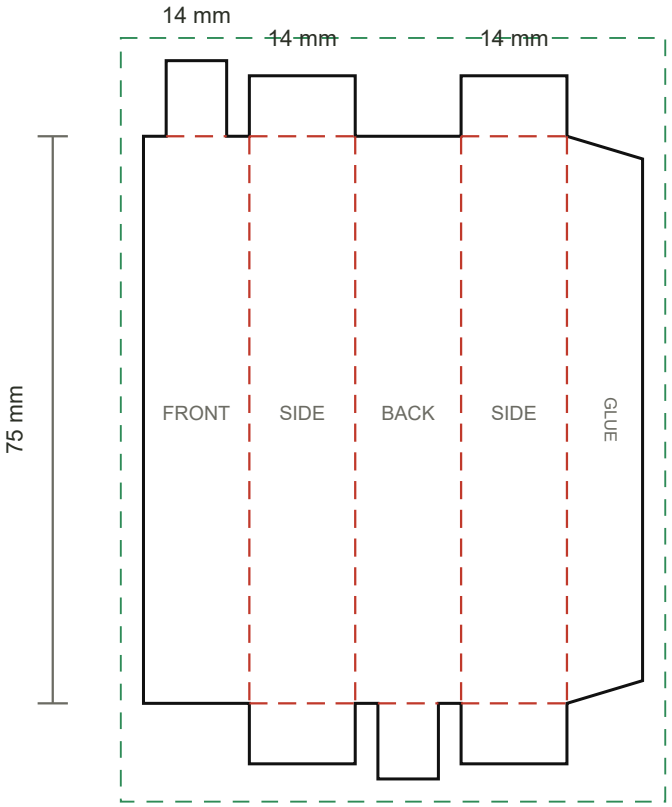
Vape Carton Dieline — Template 3

Child-resistant vape carton · push-and-latch lock reference · 5:1 detail

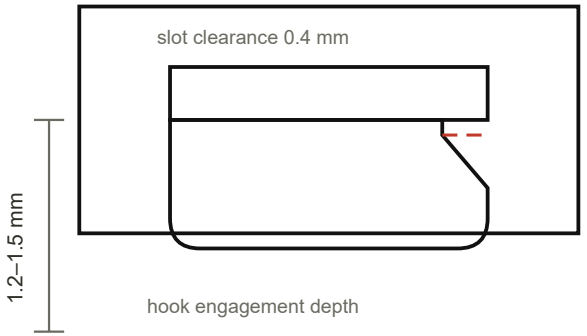
CUT LINE
SCORE / CREASE
3 mm BLEED



CR carton body

Finished 14 × 14 × 75 mm

LOCK DETAIL — 5:1 (not to scale with the blank)



Push-and-latch shown. Side-release and slide-and-lock variants use the same engagement rules: deepen the hook before widening the slot.

Structural reference only until the finished pack is tested and certified under 16 CFR 1700.20. Never claim CR from a drawing.

Cycle the white dummy at least 20 times, then rebuild the dummy on the exact gluer before printed sampling. Print at 100% (actual size).

Hook depth below 1.0 mm is fragile; slot clearance below 0.3 mm jams auto-glue lines. Target 1.2–1.5 mm depth with 0.4 mm clearance.

Starting template, not a universal standard. Confirm board caliper, score tolerance, flap taper, and gluer settings before production. No artwork. 3 mm bleed · 3 mm safe zone. © 2026 LeelinePackage.